

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift California - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Extremely narrow aisles offer more storage space since there is less space needed for aisle access. Configuring the warehouse is known as warehouse optimization. Warehouse Optimization Several benefits can be enjoyed for adding very narrow aisle warehouse optimization such as more storage space for the facility. Because very narrow forklift trucks were developed to take up less space in maneuvering, it is now possible to decrease warehouse aisle width to less than half the width required by standard forklifts. Certain models of very narrow aisle forklifts can increase the square foot storage capabilities by delivering greater stacking heights. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. In most urban areas where square footage is very costly, this is a huge benefit to warehouse operations. When planned carefully and properly, it is possible to increase warehouse storage area by up to 80 percent by implementing a very narrow aisle width configuration. This warehouse design creates more rack faces and increased product access. This usually equates to less travel time gathering and storing product as more product is located within a smaller, more accessible area. Warehouse layouts usually utilize a narrow aisle or very narrow aisle plan. Less than eleven feet of aisle width is needed by narrow aisles. These widths reduce even further to roughly 6.5 feet for very narrow aisles. Both of these aisle widths provide significantly increased storage opportunities. However, they also create challenges when turning within the aisles using forklifts for stocking and order picking. These challenges are met by using very narrow forklifts to gain access and complete tasks. When selecting a forklift for a job application, it is essential to know the aisle dimensions. It is important to have the correct aisle dimensions before forklift shopping to avoid securing a machine that won't fit its' intended location. Finally, it is critical that any utilities, posts or columns are taken into account before settling on a specific narrow aisle forklift design as these may affect access to aisles by some forklifts or prevent warehouse optimization.

**Very Narrow Aisle Forklift Trucks** As these units are mostly powered by electricity, rechargeable batteries are popular for very narrow aisle forklifts. Very narrow aisle forklift trucks are popular as stand-up riders to help increase operator comfort and productivity. There are different very narrow aisle forklift designs such as order pickers, reach trucks, wing-mast or turret and end-control riders.

**Reach Forklift Trucks** The reach trucks were created as a type of rider stacker forklift but can be modified specifically for narrow aisle usage. This machine earned its name by its ability to reach its forks to secure a load. The two kinds of reach trucks the moving carriage and the moving mast. The moving carriage works by raising and lowering the carriage and the driver. The moving mast raises and lowers the forks as the operator remains at ground level. The moving mast reach truck is generally considered the safer of the two types of reach trucks. Reach trucks utilize a pantograph system that is a jointed framework design enabling the driver to place and reach loads without moving the forklift.

**Order Pickers** Order pickers were created to specifically pick orders from difficult-to-access racks. Order pickers are specific for lighter stock items that can be lifted by hand. These order pickers work by lifting the operator up to the level of goods in order to identify and pick the specific item or items necessary to fill an order.

**End-Control Riders** End-control riders are used to pick loads located at floor level and transport the load horizontally, rather than lift or lower loads from various heights.

**Turret or Swing-Mast Forklift** Swing-mast or turret very narrow aisle forklifts feature an articulating swivel mast that pivots. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast.

**Guided Very Narrow Aisle Trucks** Many very narrow aisle forklift trucks are able to be guided down aisles by wire or rail. Since the forklift truck is guided, the chance of colliding with racks while traversing down the aisles is very low. In rail-guided models, sets of rails are placed into the floor on each side of the aisle. They run the length of the aisle and also curve around the

aisles' edge. The forklift is fitted with special wheel guides that slide into the rails, preventing the forklift from moving outside the rail guards. Running down the center of the aisle, wire-guidance forklifts rely on floor wires instead of rails. The wire-guides function similarly to the rail systems except the forklift has a wire-guide system to prevent the machine from traveling where it is not supposed to.

### Work Site Considerations

To use a narrow aisle configuration, there are some key considerations that need to be made. Because these very narrow aisle configurations include very tall racking systems, the condition of the floor and the construction of the racks must be done properly in order to avoid potentially disastrous outcomes. Four specific areas need to be perfectly prepared before a racking system can be implemented including a level floor, plumb racks, any floor cracks need to be repaired and the floor's load capacity must be accurate. These locations need to be maintained and monitored continuously.

#### Level Floor

Because of the height of the racking systems, any slight slope of the floor is likely to negatively affect the plumbness of the racks, especially over time when loads are continuously placed and removed on the racks. Without a level floor foundation, the rack stability could be compromised.

#### Crack Repair

When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. The level of the floor can become unstable with cracks when they are only 3/8 inches wide. They will need to be filled properly with material as hard as the rest of the floor.

#### Floor Load Capacity

Minimum flooring requirements must be met before considering a narrow aisle installation. Minimum flooring requirements include concrete measuring three thousand psi and rebar distributed evenly three to four inches below the surface. Extra reinforcements might be needed depending on the load requirements and the configuration.

#### Plumb Racks

Of great importance is the proper installation of the racking system. There is a major chance of rack failure if improper installation occurs. One of the most important details to ensure proper installation, is that all racks are plumb. If necessary, rack shims should be used to ensure the racks are plumb within 1 inch at the 30 foot height of the racks. Dangerous racking failure can occur if the above steps are not taken. Racking failure can kill or injure employees, damage equipment and result in horrible damage. Because of these reasons, these measures are the most important part of implementing a narrow aisle configuration for warehousing optimization.